

Levels of Controls Integration

MANUAL

Used with individual equipment

Start/Stop/Speed controls

Run timer

Lockout/tagout

ENTRY LEVEL

Used with individual equipment
or process system line

PLC/HMI controls

Basic interlocks with downstream/
upstream equipment

Status monitoring

Alarm indication/history

Temperature setpoints

Speed setpoints

Level setpoints

Lockout/tagout

INTEGRATED

Used with individual equipment
or process system line

PLC/HMI controls

Full integration with downstream/
upstream equipment

Recipe storage and control

Status monitoring

Alarm indication/history

Temperature setpoints

Speed setpoints

Level setpoints

Lockout/tagout

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RELIABLE BY DESIGN

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